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# Synthesis of a Trisaccharide Fragment Corresponding to the Lipopolysaccharide Region of *Vibrio Parahaemolyticus*

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# SYNTHESIS OF A TRISACCHARIDE FRAGMENT CORRESPONDING TO THE LIPOPOLYSACCHARIDE REGION OF VIBRIO PARAHAEMOLYTICUS

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### ABSTRACT

Vicinal syn-dihydroxylation of D-manno-hept-6-enopyranosides 4 and 10 with  $OsO_4$  afforded D-glycero- $\alpha$ -D-manno-heptopyranosides 5 and 11, respectively, in good yield and with a high degree of stereoselectivity. Compound 5 was converted into DD-Hepp acceptor 8. Glycosylation of acceptor 8 under the agency of N-iodosuccinimide and triflic acid with ethyl 2-O-benzoyl-3,4,6-tri-O-benzyl-7-deoxy-7-(phenyldimethyl)silane-1-thio-L-glycero- $\alpha$ -D-manno-heptopyranoside (22), obtained after hydroxymethylation of aldehyde 17 with (phenyldimethylsilyl)methyl magnesium chloride, followed by protective group manipulations, gave  $\alpha$ -linked dimer 23. Oxidative removal of the PhMe<sub>2</sub>Si moiety in dimer 23, protective group manipulations ( $\rightarrow$  26), and condensation with ethyl 1-thio- $\beta$ -D-glucopyranosyl donor 27 furnished trisaccharide 28. Oxidation of the C-6 in 29 and hydrogenolysis yielded target trisaccharide 2, a fragment of the inner-core lipopolysaccharide region of Vibrio parahaemolyticus, serotype O2.





#### **INTRODUCTION**

Recently, Kondo *et al.*<sup>1</sup> showed that the uncommon seven-carbon sugar Dglycero-D-manno-heptopyranose (DD-Hepp) is a constituent of the trimeric sequence  $\alpha$ -D-GlcA-(1 $\rightarrow$ 2)-L- $\alpha$ -D-Hepp-(1 $\rightarrow$ 3)-DD-Hepp (1, Fig. 1) from the inner-core lipopolysaccharide (LPS) region of Vibrio parahaemolyticus serotype O2, a halophilic marine vibrio responsible for food poisoning. Earlier studies from this laboratory revealed that the C-6 epimer of DD-Hepp (*i.e.*, L-glycero-D-manno-heptopyranose, LD-Hepp) can be prepared in a highly stereoselective manner by reaction of D-mannohexodialdo-1,5-pyranosides with the Grignard reagent (phenyldimethylsilyl)methyl magnesium chloride, followed by oxidative removal of the PhMe<sub>2</sub>Si moiety in the addition product. The usefulness of the latter hydroxymethylation approach was demonstrated in the successful synthesis of immunologically interesting LD-Heppcontaining oligomeric fragments of the LPS from the Gram-negative bacterium Neisseria meningitidis.<sup>2</sup>

We here present an expeditious route to methyl 2,4,6,7-tetra-*O*-benzyl-D-glycero- $\alpha$ -D-manno-heptopyranoside (8) and its use in the synthesis of  $\alpha$ -D-GlcA-(1 $\rightarrow$ 2)-L- $\alpha$ -D-Hepp-(1 $\rightarrow$ 3)-D- $\alpha$ -D-Hepp-OMe (2).



**Reagents and conditions:** (i)  $CH_3PPh_3Br$ , *n*-BuLi, 30 min, **4**: 71%, **10**: 83% (2 steps); (ii)  $K_2OsO_2(OH)_4/K_3Fe(CN)_6$ ,  $K_2CO_3$ , *t* -BuOH/H<sub>2</sub>O, 1/1, 0 °C, 16 h, **5**: DD-Hepp: 79%, LD-Hepp: 11%, **11**: DD-Hepp: 64%, LD-Hepp: 9%; (iii) BnBr, NaH, DMF, 5 h, 91%; (iv) AcOH/H<sub>2</sub>O, 9/1, v/v, 16 h; (v) BnBr, NaOH (4 N), TBAI, CH<sub>2</sub>Cl<sub>2</sub>, 16 h, 76% (2 steps).

#### Scheme 1

#### **RESULTS AND DISCUSSION**

Retrosynthetic analysis (Fig. 1) reveals that methyl D-glycero-Q-D-mannoheptopyranoside 8, ethyl 1-thio-L-glycero- $\alpha$ -D-manno-heptopyranoside 22 and ethyl 1thio- $\beta$ -D-glucopyranoside 27 are suitable building blocks for the introduction of the interglycosidic linkages in trisaccharide 2. Stereoselective introduction of the 1,2-trans linkage in 2 can be accomplished by condensation of DD-Hepp acceptor 8 with the disarmed LD-Hepp donor 22. On the other hand, it may be expected<sup>3</sup> that glycosylation of the 2'-OH of the dimer, resulting from reaction of 8 with 22, with the armed donor 27 will proceed with a high degree of stereoselectivity to give the 1,2-cis glycosidic linkage. Furthermore, saponification of the benzoyl protective group in glucosyl donor 27 allows the conversion of the C-6-OH into the corresponding carboxylic acid. Apart from this, it is evident that a straightforward and stereoselective route to DD-Hepp 8 is a crucial element in the construction of 2. The routes thus far devised for the preparation of DD-Hepp are not completely satisfactory.<sup>4</sup> It occurred to us that syn-dihydroxylation of methyl 4-O-benzyl-6,7-dideoxy-2,3-O-isopropylidene-α-D-manno-hept-6-enopyranoside (4, Scheme 1) would proceed with a high degree of stereoselectivity<sup>5</sup> to give methyl 4-Obenzyl-2,3-O-isopropylidene-D-glycero- $\alpha$ -D-manno-heptopyranoside (5), which in turn can be transformed into the requisite glycosyl acceptor 8.

Syn-dihydroxylation of olefin 4, prepared by Swern oxidation<sup>6</sup> of the corresponding alcohol<sup>7</sup> followed by Wittig-olefination of aldehyde 3 resulted in the isolation of the individual diastereoisomers of 5 in a yield of 79% and 11%, respectively. The configuration at C-6 of the minor isomer was assigned the L-glycero-D-manno configuration by executing the following sequence of reactions: acetonation of the 6,7diol function in 5 and hydrogenolysis yielded a partially protected product, which was in all aspects identical with earlier prepared<sup>8</sup> methyl 2,3:6,7-di-O-isopropylidene-L-glycero- $\alpha$ -D-manno-heptopyranoside. Benzylation of the diol function in DD-Hepp 5 and subsequent deacetonation of 6 gave, after regioselective benzylation under phase-transfer conditions of diol 7, acceptor 8. In this respect, it is of interest to note that the presence of an anomeric ethyl 1-thio group is compatible with the OsO<sub>4</sub>-mediated syndihydroxylation. For example, osmylation of ethyl 1-thio-oc-D-mannopyranoside 10, obtained by Wittig-olefination of the corresponding aldehyde 9, furnished ethyl 1-thio-Dglycero- $\alpha$ -D-manno-heptopyranoside 11 and its C-6 epimer as a mixture of diastereoisomers (DD-Hepp:LD-Hepp 7:1<sup>9</sup>). Interestingly, Sharpless asymmetric dihydroxylation<sup>10</sup> of 4 with AD-mix  $\alpha$  or  $\beta$  did not improve the diastereochemical outcome. Thus, osmylation of 4 in the presence of AD-mix  $\alpha$  gave a less favourable DD-Hep p/LD-Hep p mixture (DD-Hep p:LD-Hep p = 2.1:1). Similarly, AD-mix  $\beta$  resulted in the isolation of a DD-Hepp:LD-Hepp mixture in a ratio of 4.5:1.<sup>11</sup>

The assembly of trisaccharide 2 commences with the glycosylation of acceptor 8 with ethyl 2-O-benzoyl-3,4,6-tri-O-benzyl-7-deoxy-7-(phenyldimethyl)silane-1-thio-Lglycero- $\alpha$ -D-manno-heptopyranoside<sup>12</sup> (22, Scheme 2). Donor 22 could be readily prepared by hydroxymethylation of ethyl 4-O-benzyl-2,3-O-isopropylidene-1-thio-α-Dmanno-hexodialdo-1,5-pyranoside (17) with the Grignard reagent (phenyldimethylsilyl)methyl magnesium chloride. To this end, alcohol 16 was synthesized from known<sup>13</sup> ethyl 2,3,4,6-tetra-O-acetyl-1-thio-α-D-mannopyranoside by deacetylation ( $\rightarrow$  12), followed by regioselective protection of the 6-OH with a trityl (Tr) group to give 13. Introduction of the 2.3-acetonide function in 13 followed by benzylation of compound 14 and detritylation of 15, furnished alcohol 16. Hydroxymethylation<sup>14</sup> of aldehyde 17, obtained after Swern oxidation of 16, with (phenyldimethylsilyl)methyl magnesium chloride gave LD-Hepp derivative 18 in excellent diastereoselectivity (> 95%). Protective group manipulations on 18 comprising benzylation ( $\rightarrow$  19), deacetonation ( $\rightarrow$  20), regioselective benzylation ( $\rightarrow$  21), and benzoylation of the 2-OH in 21, afforded ethyl 1-thio-L-glycero- $\alpha$ -D-mannoheptopyranosyl donor 22. Condensation of donor 22 with acceptor 8 (Scheme 3) under the agency of N-iodosuccinimide (NIS) and catalytic trifluoromethanesulfonic acid (TfOH) afforded the  $\alpha$ -linked heptosyl disaccharide 23 in 76%. Oxidative removal<sup>15</sup> of



**Reagents and conditions:** (i) TrCl, pyr, 5 h, 82%; (ii) 2,2-DMP, CSA, 16 h, 70%; (iii) BnBr, NaH, DMF, 5 h, 15: 76%, 19: 82%; (iv) pyrrole/TFA,  $CH_2Cl_2$ , 10 min, 78%; (v) ClC(O)C(O)Cl, DMSO,  $CH_2Cl_2$ , -60 °C, then DIPEA, rt, 30 min; (vi) PhMe\_2SiCH\_2MgCl, Et\_2O, 0 °C, 1 h, 94%; (vii) AcOH/H<sub>2</sub>O, 9/1, v/v, 50 °C, 16 h; (viii) a. Bu<sub>2</sub>SnO, MeOH, reflux, 1 h; b. BnBr, CsF, NaI, DMF, 16 h, 64% (2 steps); (ix) BzCl, pyr, 1 h, 89%.

#### Scheme 2

the phenyldimethylsilane in dimer 23 gave 24. Subsequent protection of the primary hydroxyl in 24 with a benzyloxymethyl (BOM) group and debenzoylation of 25 afforded disaccharide 26.

The last stage in the assembly of 2 entails 1,2-*cis* glucuronylation of the 2'-OH in dimer 26. Recently, it was reported <sup>16</sup> that the introduction of 1,2-*cis* linkages, using ethyl 1-thio- $\beta$ -D-(glucopyranosid)uronates as donors, proceeded with a moderate degree of stereoselectivity. For this reason, a similar two-step approach as described by Zegelaar-Jaarsveld *et al.*<sup>17</sup> was followed. Thus, iodonium dicollidine triflate (IDCT)-mediated condensation of acceptor 26 with ethyl 1-thio- $\beta$ -D-glucopyranosyl donor 27, prepared by benzoylation of known<sup>18</sup> ethyl 2,3,4-tri-*O*-benzyl-1-thio- $\beta$ -D-glucopyranoside afforded  $\alpha$ -linked trisaccharide 28 as the sole trimeric product in a yield of 73%. Zemplén-type debenzoylation of 28 yielded partially protected 29. Swern oxidation of 29 and treatment of the resulting aldehyde under buffered conditions with sodium chlorite in the presence of 2-methyl-2-butene<sup>19</sup> gave  $\alpha$ -D-glucuronic acid-containing trimer 30. Finally, hydrogenolysis of the benzyl and benzyloxymethyl groups over Pd/C resulted in the isolation of target trisaccharide 2, the <sup>1</sup>H, <sup>13</sup>C NMR and ESI-mass spectroscopic data of which were in good accordance with the assigned structure.



**Reagents and conditions:** (i) NIS/TfOH (*cat.*), 1,2-dichloroethane, 0 °C, 15 min, 76%; (ii) KBr, AcOOH, NaOAc, AcOH, 3 h, 85%; (iii) BOMCl, DIPEA, CH<sub>3</sub>CN, 16 h, 84%; (iv) KOt-Bu, MeOH, 1 h, **26**: 67%, **29**: 67%; (v) IDC  $\hat{i}$ , 1,2-dichloroethane/Et<sub>2</sub>O, 1/5, v/v, 2 h, 73%; (vii) a. ClC(O)C(O)Cl, DMSO, -60 °C, then DIPEA, rt, 30 min; b. NaClO<sub>2</sub>, 2-methyl-2-butene, NaH<sub>2</sub>PO<sub>4</sub>, *t*-BuOH/H<sub>2</sub>O, 1/1, v/v, 16 h.

#### Scheme 3

#### CONCLUSION

In summary, the results presented in this paper clearly demonstrate the versatility of  $OsO_4$ -mediated *syn*-dihydroxylation of 6,7-dideoxy- $\alpha$ -D-*manno*-hept-6-enopyranoses to afford DD-Hepp donors and acceptors with a high degree of stereoselectivity. Moreover, the successful assembly of DD-Hepp-containing trisaccharide **2** may be of great value for the design and synthesis of immunologically interesting DD-Hepp- and LD-Hepp-protein conjugates.

#### **EXPERIMENTAL**

#### General methods and materials

Diethyl ether, toluene, dichloromethane and pyridine were refluxed for 2 h in the presence of CaH<sub>2</sub> (5 g  $L^{-1}$ ) and subsequently distilled and stored over molecular sieves 4Å. N,N-diisopropylethylamine and triethylamine were refluxed for 2 h in the presence of CaH<sub>2</sub> (5 g L<sup>-1</sup>) and subsequently distilled. N,N-dimethylformamide, acetonitrile, 1,4dioxane, 1,2-dichloroethane, dimethyl sulfoxide, and tetrahydrofuran were stored over molecular sieves 4Å and used as received. Acetic acid and t-butyl alcohol were used as received. Solvents used for column chromatography were of technical grade and distilled before use. Reactions were followed by TLC analysis conducted at Schleicher and Schüll DC Fertigfolien (F 1500 LS 254). The following eluents were used: diethyl ether/light petroleum, 3/1, v/v (System A), 1/1, v/v (System B), 1/3, v/v (System C), ethyl acetate/light petroleum, 1/9, v/v (System D), 1/1, v/v (System E), methanol/diethyl ether, 15/85, v/v (System F). Compounds were visualized by UV light and by spraying with 20% sulfuric acid in methanol followed by charring at 140°C. Column chromatography was performed on silica gel 60, 230-400 mesh (Merck). Gel filtration was performed on Sephadex LH-20 (Pharmacia). Optical rotations were measured with a Propol polarimeter for solutions in chloroform (p.a. Baker) unless stated otherwise (20 °C). NMR spectra were recorded with a Jeol JNM-FX-200 (<sup>1</sup>H and <sup>13</sup>C at 200 and 50.1 MHz, respectively) and a Bruker WM-300 spectrometer equipped with an Aspect 2000 computer ( $^{1}$ H and <sup>13</sup>C at 300 and 75 MHz, respectively). Chemical shifts are given in ppm ( $\delta$ ) relative to tetramethylsilane as an internal standard. Mass spectra were recorded on a Finnigan MAT TSQ-70 equipped with a custom-made Electrospray Interface (ESI).

Methyl 4-O -benzyl-6,7-dideoxy-2,3-O -isopropylidene- $\alpha$ -D-manno -hept-6enopyranoside (4). To a cooled (-60 °C) solution of oxalyl chloride (1.0 mL, 10.7 mmol) in dichloromethane (20 mL) under a nitrogen atmosphere was added dropwise a mixture of dimethyl sulfoxide (1.2 mL) in dichloromethane (10 mL). After stirring for 5 min at -60 °C known<sup>7</sup> methyl 4-O-benzyl-2,3-O-isopropylidene- $\alpha$ -D-mannopyranoside (2.4 g, 7.3 mmol) in dichloromethane (10 mL) was added dropwise and the reaction mixture was stirred at -60 °C for 30 min. Subsequently, *N*,*N*-diisopropylethylamine (12.7 mL) was added and the solution was allowed to warm to room temperature. The mixture was diluted with dichloromethane (25 mL) and washed with water (2x 15 mL). The organic phase was dried (MgSO<sub>4</sub>), filtered and concentrated. Crude aldehyde **3** was used without further purification. Methyltriphenylphosphonium bromide (3.9 g, 10.9 mmol) in THF (25 mL) was treated at 0 °C under a nitrogen atmosphere with *n*-butyllithium (6.5 mL,

1.6 M in hexanes), allowed to warm to room temperature and stirred for an additional 30 min. To the resulting yellow suspension a solution of crude aldehyde 3 (7.3 mmol) in THF (20 mL) was added dropwise. TLC analysis (System D) after stirring for 30 min showed conversion of the starting aldehyde into a more lipophilic product. The reaction mixture was quenched with acetone (10 mL), diluted with diethyl ether (50 mL) and twice washed with water (25 mL). The organic layer was dried (MgSO<sub>4</sub>), filtered and concentrated in vacuo. The resulting yellow oil was applied on a silica gel column. Elution was effected with ethyl acetate/light petroleum (1/9, v/v). Concentration of the appropriate fractions furnished olefin 4 as a colorless oil (1.7 g, 5.2 mmol, 71%); Rf 0.48; <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  7.34-7.24 (m 5H, CH arom), 5.96 (ddd, 1H, H-6, J<sub>5.6</sub> = 6.5 Hz,  $J_{6.7trans} = 17.0 \text{ Hz}, J_{6.7cis} = 10.5 \text{ Hz}), 5.48-5.23 (2x \text{ dd}, 2H, H-7a, H-7b, J_{7a,7b} = 1.6 \text{ Hz}),$ 4.92 (s, 1H, H-1), 4.87-4.59 (AB, 2H, CH<sub>2</sub> Bn), 4.29 (t, 1H, H-3,  $J_{2,3} = J_{3,4} = 6.2$  Hz), 4.14 (d, 1H, H-2), 3.99 (dd, 1H, H-5,  $J_{4,5} = 10.1$  Hz), 3.37 (s, 3H, OCH<sub>3</sub>), 3.29 (dd, 1H, H-4), 1.48, 1.37 (2x s, 6H, 2x CH<sub>3</sub> isoprop); <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>): δ 137.9 (Cq Bn), 134.8 (C-6), 127.8-127.2 (CH arom), 116.7 (C-7), 108.8 (Cq isoprop), 97.7 (C-1), 79.1, 78.4, 75.4, 68.4 (C-2, C-3, C-4, C-5), 72.5 (CH<sub>2</sub> Bn), 54.4 (OCH<sub>3</sub>), 27.6, 26.0 (2x CH<sub>3</sub>) isoprop).

Anal. Calcd for C<sub>18</sub>H<sub>24</sub>O<sub>5</sub> (320.16): C, 67.48; H, 7.55. Found: C, 67.52; H, 7.59.

4-O-benzyl-2,3-O-isopropylidene-D-glycero-α-D-manno-heptopyra-Methyl noside (5). To a stirred mixture of t-butyl alcohol (25 mL) and water (25 mL) was added K<sub>2</sub>OsO<sub>2</sub>(OH)<sub>4</sub> (45 mg, 0.12 mmol), K<sub>3</sub>Fe(CN)<sub>6</sub> (4.8 g, 14.5 mmol), and K<sub>2</sub>CO<sub>3</sub> (2.2 g, 16.0 mmol). The resulting suspension was cooled (0  $^{\circ}$ C), a solution of olefin 4 (1.7 g, 5.2 mmol) in toluene (10 mL) was added and the mixture was stirred for 16 h at 0 °C after which TLC analysis (acetone/dichloromethane, 3/97, v/v) showed complete conversion of starting material into two products. To the reaction mixture  $Na_2SO_3$  (8.0 g) was added and the solution was stirred at room temperature for 1 h. The product was extracted with ethyl acetate (3x 50 mL) and washed with aq KOH (1 M, 25 mL). The combined organic layers were dried (MgSO<sub>4</sub>), filtered and concentrated under reduced pressure. Separation of the two diastereoisomers was accomplished by silica gel column chromatography (eluent: methanol/dichloromethane, 0/1 to 2/98, v/v). Subsequent concentration of the appropriate fractions gave DD-Hepp derivative 5 (1.4 g, 4.1 mmol, 79%); Rf 0.69;  $[\alpha]_{D}$ +8.2° (c 1.0);<sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 7.34-7.26 (m, 5H, CH arom), 5.00-4.60 (AB, 2H, CH<sub>2</sub> Bn), 4.89 (s, 1H, H-1), 4.33 (t, 1H, H-3,  $J_{2,3} = J_{3,4} = 5.8$  Hz), 4.14 (d, 1H, H-2), 3.84-3.61 (m, 5H, H-4, H-5, H-6, H-7a, H-7b), 3.40 (s, 3H, OCH<sub>3</sub>), 1.52, 1.37 (2x s, 6H, 2x CH<sub>3</sub>) isoprop); <sup>13</sup>C{<sup>1</sup>H} NMR: δ 137.0 (Cq Bn), 128.3-127.7 (CH arom), 109.0 (Cq isoprop), 97.8 (C-1), 78.3, 77.9, 75.5, 75.3, 72.8 (C-2, C-3, C-4, C-5, C-6), 72.2 (CH<sub>2</sub> Bn), 62.3 (C-7), 54.8 (OCH<sub>3</sub>), 27.6, 25.9 (2x CH<sub>3</sub> isoprop).

Methyl 4,6,7-tri-O-benzyl-2,3-O-isopropylidene-D-glycero-α-D-manno-heptopyranoside (6). To a cooled (0 °C) solution of diol 5 (1.4 g, 4.1 mmol) in DMF (25 mL) was added sodium hydride (0.42 g, 10.6 mmol, 60% in oil) and the mixture was stirred for 30 min. Subsequently, benzyl bromide (1.2 mL, 9.8 mmol) and a catalytic amount of tetrabutylammonium iodide were added and the mixture was stirred for 5 h after which TLC analysis (System D) indicated complete conversion of starting material into a more lipophilic product. Excess sodium hydride was destroyed with methanol (15 mL) and the mixture was concentrated. The residual oil was taken up in diethyl ether (50 mL) and washed with aq NaHCO<sub>3</sub> (10%, 25 mL) and water (25 mL). The organic layer was dried  $(MgSO_4)$ , filtered and concentrated. Purification of the crude product by silica gel column chromatography (eluent: ethyl acetate/light petroleum, 0/1 to 1/3, v/v) furnished fully protected heptose 6 (2.0 g, 3.7 mmol, 91%); Rf 0.31; <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 7.39-7.24 (m, 15H, CH arom), 4.89-4.46 (m, 6H, 3x CH<sub>2</sub> Bn, s, 1H, H-1), 4.31 (t, 1H, H-3, J<sub>2.3</sub> = J<sub>3,4</sub> = 6.1 Hz), 4.14-3.56 (m, 6H, H-2, H-4, H-5, H-6, H-7a, H-7b), 3.37 (s, 3H, OCH<sub>3</sub>), 1.36, 1.26 (2x s, 6H, 2x CH<sub>3</sub> isoprop); <sup>13</sup>C{<sup>1</sup>H} NMR: δ 139.1, 138.8, 138.6 (3x Cq Bn), 128.5-127.8 (CH arom), 109.5 (Cq isoprop), 98.3 (C-1), 79.5, 78.2, 76.0, 75.9, 69.1 (C-2, C-3, C-4, C-5, C-6), 73.4, 72.9, 72.7 (3x CH<sub>2</sub> Bn), 70.8 (C-7), 54.9 (OCH<sub>3</sub>), 28.2, 26.7 (2x CH<sub>3</sub> isoprop).

Anal. Calcd for C<sub>32</sub>H<sub>38</sub>O<sub>7</sub> (534.26): C, 71.89; H, 7.16. Found: C, 71.84; H, 7.14.

Methyl 2,4,6,7-tetra-O-benzyl-D-glycero-a-D-manno-heptopyranoside (8). Fully protected D-glycero-a-D-manno-heptopyranoside 6 (2.0 g, 3.7 mmol) was dissolved in acetic acid/water (9/1, v/v, 50 mL) and the mixture was stirred at 50 °C for 16 h after which TLC analysis (System E) showed conversion of starting material into a lowerrunning product (Rf 0.15). The solution was concentrated and the residue was repeatedly diluted with toluene (25 mL) and concentrated again. Crude diol 7 was dissolved in dichloromethane (40 mL) and aq NaOH (4 N, 9 mL) was added together with benzyl bromide (0.59 mL, 5.0 mmol), and a catalytic amount of tetrabutylammonium iodide. The mixture was stirred vigorously for 16 h after which TLC analysis (System E) showed almost complete disappearance of starting diol. The solution was diluted with dichloromethane, washed with water (25 mL) and the layers were separated. The organic layer was dried (MgSO<sub>4</sub>), filtered and concentrated under reduced pressure. The oily residue was purified by silica gel column chromatography (eluent: ethyl acetate/light petroleum, 1/9 to 1/3, v/v) to afford 8 as an oil (1.6 g, 2.8 mmol, 76%);  $[\alpha]_{D}$  +56.5° (c 1.0); Rf 0.80; ESI-MS: [M+H]<sup>+</sup> 585; <sup>1</sup>H NMR (CDCl<sub>3</sub>, 300 MHz, HH-COSY): δ 7.38-7.23 (m, 20H, CH arom), 4.85-4.47 (m, 8H, 4x CH<sub>2</sub> Bn), 4.78 (d, 1H, H-1, J<sub>1,2</sub> = 1.6 Hz), 4.03 (ddd, 1H, H-6,  $J_{5.6} = 1.2 \text{ Hz}$ ,  $J_{6.7a} = 4.7 \text{ Hz}$ ,  $J_{6.7b} = 6.3 \text{ Hz}$ ), 3.86 (dd, 1H, H-5,  $J_{4.5} = 6.3 \text{ Hz}$ )

9.9 Hz), 3.79 (dd, 1H, H-3,  $J_{2,3} = 4.6$  Hz,  $J_{3,4} = 10.5$  Hz), 3.78-3.71 (m, 3H, H-4, H-7a, H-7b), 3.45 (dd, 1H, H-2), 3.33 (s, 3H, OCH<sub>3</sub>), 2.36 (bs, 1H, OH); <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>):  $\delta$  138.9, 138.8, 138.4, 138.2 (4x Cq Bn), 128.4-127.5 (CH arom), 98.0 (C-1), 78.6, 78.4, 76.4, 72.2, 71.7 (C-2, C-3, C-4, C-5, C-6), 74.3, 73.0, 72.6, 72.4 (4x CH<sub>2</sub> Bn), 70.8 (C-7), 54.5 (OCH<sub>3</sub>).

Anal. Calcd for C<sub>36</sub>H<sub>40</sub>O<sub>7</sub> (584.28): C, 73.95; H, 6.90. Found: C, 73.98; H, 6.91.

Ethyl 2,3,4-tri-*O*-benzyl-6,7-dideoxy-1-thio-α-D-*manno*-hept-6-enopyranoside (10). Olefin 10 was prepared from ethyl 2,3,4-tri-*O*-benzyl-α-D-mannopyranoside (0.46 g, 1.3 mmol) as described for compound 4. Purification of the crude product by silica gel column chromatography (eluent: ethyl acetate/light petroleum, 5/95, v/v) furnished pure 10 (0.52 g, 1.1 mmol, 83%); <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  7.40-7.24 (m, 15H, CH arom), 6.03 (ddd, 1H, H-6, J<sub>5,6</sub> = 6.4 Hz, J<sub>6,7trans</sub> = 17.1 Hz, J<sub>6,7cis</sub> = 10.5 Hz), 5.51-5.28 (2x dd, 2H, H-7a, H-7b), 4.87-4.59 (AB, 6H, 3x CH<sub>2</sub> Bn, s, 1H, H-1), 4.42 (m, 1H, H-5), 3.83-3.78 (m, 3H, H-2, H-3, H-4), 2.55 (m, 2H, CH<sub>2</sub> SEt), 1.22 (t, 3H, CH<sub>3</sub> SEt); <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>):  $\delta$  138.5, 138.4, 138.3 (3x Cq Bn), 135.4 (C-6), 128.4-127.7 (CH arom), 118.1 (C-7), 82.0 (C-1), 80.0, 79.0, 76.6, 73.1 (C-2, C-3, C-4, C-5), 75.2, 72.3, 72.2 (3x CH<sub>2</sub> Bn), 25.4 (CH<sub>2</sub> SEt), 15.2 (CH<sub>3</sub> SEt).

Anal. Calcd for C<sub>30</sub>H<sub>34</sub>O<sub>4</sub>S (490.22): C, 73.44; H, 6.98; S, 6.53. Found: C, 73.48; H, 7.01; S, 6.54.

Ethyl 2,3,4-tri-*O*-benzyl-1-thio-D-glycero-α-D-manno-heptopyranoside (11). DD-Hepp derivative 11 was synthesized from olefin 10 (0.15 g, 0.30 mmol) as described for DD-Hepp 5. Purification was accomplished by silica gel column chromatography. Elution with dichloromethane and subsequent concentration of the appropriate fractions afforded pure 11 as a mixture of diastereoisomers (73%, DD-Hepp:LD-Hepp 7:1); <sup>13</sup>C NMR (CDCl<sub>3</sub>):  $\delta$  137.7, 137.6 (3x Cq Bn), 128.4-126.5 (CH arom), 81.7 (C-1), 80.4, 76.7, 76.1, 72.5, 71.6 (C-2, C-3, C-4, C-5, C-6), 74.9, 72.3, 71.8 (3x CH<sub>2</sub> Bn), 63.0 (C-7), 25.0 (CH<sub>2</sub> SEt), 14.6 (CH<sub>3</sub> SEt).

Anal. Calcd for C<sub>30</sub>H<sub>36</sub>O<sub>6</sub>S (524.67): C, 68.68; H, 6.92. Found: C, 68.64; H, 6.94.

Ethyl 4-O-benzyl-2,3-O-isopropylidene-1-thio- $\alpha$ -D-mannopyranoside (16). Known<sup>13</sup> ethyl 2,3,4,6-tetra-O-acetyl-1-thio- $\alpha$ -D-mannopyranoside (15.0 g, 38.2 mmol) was dissolved in methanol (200 mL) and potassium *tert*-butoxide (1.5 g, 13.7 mmol) was added. The mixture was stirred for 1 h, after which complete disappearance of starting material into a more polar product was indicated by TLC analysis (System F). The reaction mixture was neutralized with Dowex 50Wx4 (H<sup>+</sup>-form), filtered and concentrated. To a suspension of crude **12** (9.4 g, 24 mmol) in pyridine (100 mL) was added triphenylmethyl chloride (8.7 g, 31 mmol). The mixture was stirred for 5 h after which TLC analysis (System F) showed the reaction to be complete. The reaction mixture was quenched with methanol (10 mL) and concentrated. The residual oil was dissolved in ethyl acetate (200 mL), washed with aq NaHCO<sub>3</sub> (10%, 100 mL) and water (100 mL). The organic layer was dried ( $MgSO_4$ ), filtered and concentrated under reduced pressure. Purification by silica gel column chromatography (eluent: diethyl ether/light petroleum, 3/1 to 1/0, v/v) furnished ethyl 1-thio-6-O-trityl- $\alpha$ -D-mannopyranoside (13) as a yellow oil (9.2 g, 19.7 mmol, 82%); Rf 0.66; <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>): δ 143.3 (Cq arom), 128.3-126.7 (CH arom), 85.5 (Cq Tr), 83.2 (C-1), 72.0, 71.7, 71.3, 67.9 (C-2, C-3, C-4, C-5), 63.5 (C-6), 23.4 (CH<sub>2</sub> SEt), 13.8 (CH<sub>3</sub> SEt). A mixture of 2,2dimethoxypropane (15 mL), camphorsulphonic acid (pH 5) and ethyl 1-thio-α-Dmannopyranoside 13 (9.2 g, 19.7 mmol) in acetone (40 mL) was stirred for 16 h, until TLC analysis (System A) indicated complete reaction. The mixture was neutralized with triethylamine and the solvents were evaporated. The residue was applied onto a column of silica gel. Elution with diethyl ether/light petroleum (1/3 to 1/1, v/v) and concentration of the appropriate fractions furnished ethyl 2,3-O-isopropylidene-1-thio-6-O-trityl- $\alpha$ -Dmannopyranoside (14, 6.8 g, 13.8 mmol, 70%); Rf 0.77; <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 7.48-7.22 (m, 15H, CH arom), 5.58 (s, 1H, H-1), 5.15 (d, 1H, H-2, J<sub>2.3</sub> = 5.6 Hz), 4.04 (t, 1H, H-3,  $J_{3,4} = 6.5 \text{ Hz}$ ), 3.72 (dd, 1H, H-4,  $J_{4,5} = 10.6 \text{ Hz}$ ), 3.68 (m, 1H, H-5), 3.41 (dd, 1H, H-6a,  $J_{5.6} = 4.1 \text{ Hz}, J_{6a.6b} = 11.0 \text{ Hz}), 3.34 \text{ (dd, 1H, H-6b, } J_{5.6b} = 5.5 \text{ Hz}), 3.64 \text{ (m, 2H, CH}_2$ SEt), 1.51, 1.34 (2x s, 6H, 2x CH<sub>3</sub> isoprop), 1.27 (t, 3H, CH<sub>3</sub> SEt); <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>): δ 143.7 (Cq arom), 128.5-127.0 (CH arom), 109.4 (Cq isoprop), 86.8 (Cq Tr), 79.0 (C-1), 77.6, 76.2, 71.0, 69.0 (C-2, C-3, C-4, C-5), 63.7 (C-6), 28.0, 26.2 (2x CH<sub>3</sub> isoprop), 23.9 (CH<sub>2</sub> SEt), 14.3 (CH<sub>3</sub> SEt). Mannose derivative 14 (6.8 g, 13.8 mmol) was benzylated as described for DD-Hepp derivative  $5 (\rightarrow 6)$ . Purification of the crude product by silica gel column chromatography (eluent: diethyl ether/light petroleum, 0/1 to 1/3, v/v) furnished ethyl 4-O-benzyl-2,3-O-isopropylidene-1-thio-6-O-trityl- $\alpha$ -Dmannopyranoside (15, 6.8 g, 10.1 mmol, 76%); Rf 0.79 (System C); <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 7.50-7.01 (m, 20H, CH arom), 5.68 (s, 1H, H-1), 4.94-4.51 (AB, 2H, CH<sub>2</sub> Bn), 4.27-3.65 (m, 2H, H-2, H-3), 3.64 (dd, 1H, H-6a,  $J_{5.6a} = 7.3 \text{ Hz}$ ,  $J_{6a.6b} = 10.5 \text{ Hz}$ ), 3.53-3.42 (m, 2H, H-5, H-6b), 3.64 (dd, 1H, H-4,  $J_{3,4}$  = 5.5 Hz,  $J_{4,5}$  = 10.1 Hz), 2.65 (m, 2H, CH<sub>2</sub> SEt), 1.54, 1.38 (2x s, 6H, 2x CH<sub>3</sub> isoprop), 1.24 (t, 3H, CH<sub>3</sub> SEt);  ${}^{13}C{}^{1}H{}$  NMR (CDCl<sub>3</sub>):  $\delta$ 143.9 (Cq arom, Tr), 137.9 (Cq Bn), 128.7-126.8 (CH arom), 109.1 (Cq isoprop), 86.3 (Cq Tr), 78.8, 78.5, 76.5, 76.3, 69.0 (C-1, C-2, C-3, C-4, C-5), 72.8 (CH<sub>2</sub> Bn), 63.0 (C-6), 27.9, 26.4 (2x CH<sub>3</sub> isoprop), 23.8 (CH<sub>2</sub> SEt), 14.1 (CH<sub>3</sub> SEt). To a cooled (0 °C) solution of 15 (6.8 g, 10.1 mmol) in dichloromethane (25 mL) were subsequently added pyrrole (4.1 mL, 58.7 mmol) and trifluoroacetic acid (1.5 mL, 19.6 mmol). After stirring for 10 min, the reaction mixture was poured in aq NaHCO<sub>3</sub> (10%, 15 mL). The layers were

separated and the organic layer was washed with water (15 mL), dried (MgSO<sub>4</sub>), filtered and concentrated under reduced pressure. The crude product was applied onto a silica gel column. Elution with diethyl ether/light petroleum (1/3 to 1/1, v/v) and concentration of the appropriate fractions yielded pure **16** (2.7 g, 7.9 mmol, 78%); Rf 0.44 (System B);  $[\alpha]_D + 2.4^{\circ}$  (*c* 1.0); <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  7.34-7.26 (m, 5H, CH arom), 5.57 (s, 1H, H-1), 4.96-4.55 (AB, 2H, CH<sub>2</sub> Bn), 4.31 (t, 1H, H-3, J<sub>2,3</sub> = J<sub>3,4</sub> = 5.8 Hz), 4.18 (d, 1H, H-2), 4.03 (ddd, 1H, H-5, J<sub>4,5</sub> = 10.0 Hz, J<sub>5,6a</sub> = 8.1 Hz, J<sub>5,6b</sub> = 3.6 Hz), 3.85-3.74 (m, 2H, H-6a, H-6b), 3.63 (dd, 1H, H-4), 2.61 (m, 2H, CH<sub>2</sub> SEt), 1.89 (t, 1H, OH), 1.51, 1.37 (2x s, 6H, 2x CH<sub>3</sub> isoprop), 1.29 (t, 3H, CH<sub>3</sub> SEt); <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>):  $\delta$  137.8 (Cq Bn), 128.9-127.3 (CH arom), 108.9 (Cq isoprop), 79.2, 78.1, 76.3, 75.7, 69.0 (C-1, C-2, C-3, C-4, C-5), 72.8 (CH<sub>2</sub> Bn), 61.6 (C-6), 27.7, 26.1 (2x s, CH<sub>3</sub> isoprop), 23.8 (CH<sub>2</sub> SEt), 14.1 (CH<sub>3</sub> SEt).

Anal. Calcd for C<sub>18</sub>H<sub>26</sub>O<sub>5</sub>S (354.15): C, 60.99; H, 7.39; S, 9.04. Found: C, 61.02; H, 7.42; S, 9.05.

Ethyl 4-O -benzyl-2,3-O-isopropylidene-7-deoxy-7-(phenyldimethyl)silane-1thio-L-glycero-Q-D-manno-heptopyranoside (18). Aldehyde 17 was prepared from alcohol 16 (1.8 g, 5 mmol) as described earlier for the conversion of methyl 4-O-benzyl-2,3-O-isopropylidene- $\alpha$ -D-mannopyranoside into aldehyde 3. Crude aldehyde 17 was used without further purification. To a solution of dry magnesium turnings (0.49 g, 20.0 mmol) in diethyl ether (5 mL) was added a small amount of (phenyldimethylsilyl)methyl chloride (3.8 mL, 20.0 mmol) in diethyl ether (15 mL). The mixture was heated until reflux and the reaction was initiated by the addition of a small quantity of 1,2dibromoethane (0.1 mL). The remaining chloride was added at such a rate that a gentle reflux was maintained. The Grignard reagent thus obtained was added dropwise to a cooled (0°C) solution of aldehyde 17 in diethyl ether (25 mL). After stirring for 1 h, TLC analysis (System B) indicated complete conversion of 17. The reaction mixture was diluted with diethyl ether (25 mL) and poured into aq NH<sub>4</sub>Cl (20%, 25 mL). After separation of the layers, the organic phase was washed with water (25 mL), dried  $(MgSO_4)$ , filtered and concentrated under reduced pressure. Purification of the crude heptose by silica gel column chromatography (eluent: diethyl ether/light petroleum, 0/1 to 1/3, v/v) furnished L-glycero- $\alpha$ -D-manno-heptopyranosyl derivative 18 as an oil (2.4 g, 4.7 mmol, 94%); Rf 0.78; ESI-MS: [M+Na]<sup>+</sup> 525; <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>): δ 137.9 (2x Cq Bn, Ph), 133.6-127.5 (CH arom), 109.0 (Cq isoprop), 79.5 (C-1), 78.5, 76.3, 72.7 (C-2, C-3, C-4, C-5), 73.0 (CH<sub>2</sub> Bn), 67.0 (C-6), 27.8, 26.3 (2x CH<sub>3</sub> isoprop), 24.0 (CH<sub>2</sub> SEt), 21.4 (C-7), 14.3 (CH<sub>3</sub> SEt), -2.3, -2.5 (2x CH<sub>3</sub>Si).

Anal. Calcd for C<sub>27</sub>H<sub>38</sub>O<sub>5</sub>SSi (502.22): C, 64.51; H, 7.62; S, 6.38; Si, 5.59. Found: C, 64.47; H, 7.64; S, 6.41; Si, 5.54.

Ethyl 4,6-di-*O*-benzyl-2,3-*O*-isopropylidene-7-deoxy-7-(phenyldimethyl)silane-1-thio-L-glycero -α-D-manno -heptopyranoside (19). L-Glycero -α-D-manno -heptopyranoside 18 (1.7 g, 3.4 mmol) was benzylated as described for DD-Hepp derivative  $5 (\rightarrow 6)$ . Purification of the crude benzylated LD-Hepp was accomplished by silica gel chromatography (eluent: ethyl acetate/light petroleum, 1/9 to 1/3, v/v). Yield: 1.7 g, 2.8 mmol, 82%; Rf 0.39 (System D); <sup>1</sup>H NMR (CDCl<sub>3</sub>):  $\delta$  7.53-7.06 (m, 15H, CH arom), 5.59 (d, 1H, H-1, J<sub>1,2</sub> = 1.3 Hz), 4.79-4.43 (AB, 2H, CH<sub>2</sub> Bn), 4.25-3.99 (m, 4H, H-2, H-5, CH<sub>2</sub> Bn), 3.95 (t, 1H, H-3, J<sub>2,3</sub> = J<sub>3,4</sub> = 5.9 Hz), 3.78-3.64 (m, 2H, H-4, H-6), 2.63 (m, 2H, CH<sub>2</sub> SEt), 1.52, 1.35 (2x s, 6H, 2x CH<sub>3</sub> isoprop), 1.29-1.21 (m, 5H, CH<sub>3</sub> SEt, H-7a, H-7b), 0.33, 0.32 (2x s, 6H, 2x CH<sub>3</sub>Si); <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>):  $\delta$  138.3, 138.0 (3x Cq Bn, Ph), 133.3-127.0 (CH arom), 109.0 (Cq isoprop), 80.0, 78.7, 76.2, 75.8, 72.9, 72.1 (C-1, C-2, C-3, C-4, C-5, C-6), 71.7, 70.4 (2x CH<sub>2</sub> Bn), 27.6, 26.1 (2x CH<sub>3</sub> isoprop), 24.4 (CH<sub>2</sub> SEt), 17.4 (C-7), 14.3 (CH<sub>3</sub> SEt), -2.3, -2.8 (2x CH<sub>3</sub>Si).

Anal. Calcd for C<sub>33</sub>H<sub>41</sub>O<sub>5</sub>SSi (577.24): C, 68.60; H, 7.15; S, 5.55; Si, 4.86. Found: C, 68.57; H, 7.16; S, 5.53; Si, 4.70.

Ethyl 3,4,6-tri-O-benzyl-7-deoxy-7-(phenyldimethyl)silane-1-thio-L-glycero-a-**D**-manno-heptopyranoside (21). Removal of the 2,3-O-isopropylidene mojety in 19 (1.7 g, 2.8 mmol) was achieved as described for DD-Hepp derivative 6. Crude diol 20 (Rf 0.34, System E) was dissolved in methanol (15 mL) and dibutyl tin oxide (0.81 g, 3.1 mmol) was added. The mixture was stirred under reflux until the solution became clear, concentrated and the residue was dissolved in DMF (15 mL). Subsequently, benzyl bromide (0.3 mL, 3.4 mmol), sodium iodide (0.16 g, 1.1 mmol) and cesium fluoride (0.86 g, 5.4 mmol) were added and the mixture was vigorously stirred for 16 h. TLC analysis (System E) indicated almost complete conversion of starting material into a more lipophilic product. The reaction mixture was quenched with methanol (5 mL), diluted with ethyl acetate (25 mL) and washed with water (10 mL). The organic layer was dried  $(MgSO_4)$ , filtered and concentrated in vacuo. The residue was applied onto a column of silica gel. Elution with ethyl acetate/light petroleum (1/9 to 1/3, v/v) and concentration of the appropriate fractions yielded **21** as an oil (1.1 g, 1.8 mmol, 64%); Rf 0.65; <sup>1</sup>H NMR  $(CDCl_3)$ :  $\delta$  7.52-7.06 (m, 20H, CH arom), 5.40 (d, 1H, H-1,  $J_{1,2} = 1.7$  Hz), 4.71-4.51 (m, 4H, CH<sub>2</sub> Bn), 4.15-3.76 (m, 7H, H-2, H-3, H-4, H-5, H-6, CH<sub>2</sub> Bn), 2.60 (m, 2H, CH<sub>2</sub> SEt), 1.41-1.36 (m, 2H, H-7a, H-7b), 1.28 (t, 3H, CH<sub>3</sub> SEt), 0.35, 0.33 (2x s, 3H, CH<sub>3</sub>Si); <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>): δ 138.3-137.4 (4x Cq Bn, Ph), 133.1-126.7 (CH arom), 83.9 (C-1), 80.5, 73.9, 73.5, 72.0, 69.0 (C-2, C-3, C-4, C-5, C-6), 73.7, 70.8, 69.2 (3x CH<sub>2</sub> Bn), 24.8 (CH<sub>2</sub> SEt), 16.4 (C-7), 14.3 (CH<sub>3</sub> SEt), -2.4, -3.1 (2x CH<sub>3</sub>Si).

Anal. Calcd for C<sub>38</sub>H<sub>46</sub>O<sub>5</sub>SSi (642.28): C, 70.99; H, 7.21; S, 4.99; Si, 4.37. Found: C, 70.96; H, 7.23; S, 5.03; Si, 4.38.

Ethyl 2-O-benzoyl-3,4,6-tri-O-benzyl-7-deoxy-7-(phenyldimethyl)silane-1-thio-L-glycero - α-D-manno - heptopyranoside (22). To a solution of 21 (1.1 g, 1.8 mmol) in pyridine (10 mL) was added benzoyl chloride (0.27 mL, 2.3 mmol) and the mixture was stirred for 1 h. TLC analysis (System D) indicated the reaction to be complete and methanol (5 mL) was added. After removal of the solvents, the residue was dissolved in ethyl acetate (25 mL) and washed with aq NaHCO<sub>3</sub> (10%, 10 mL) and water (10 mL). The organic phase was dried  $(MgSO_4)$ , concentrated and applied onto a silica gel column. Elution with ethyl acetate/light petroleum (1/9 to 1/3, v/v) and concentration of the appropriate fractions afforded 22 as a colorless oil (1.2 g, 1.6 mmol, 89%); Rf 0.24;  $[\alpha]_D$ +34.4° (c 0.9); ESI-MS: [M+NH<sub>4</sub>]<sup>+</sup> 764; <sup>1</sup>H NMR (CDCl<sub>3</sub>, 300 MHz, HH-COSY): δ 8.14-7.08 (m, 25H, CH arom), 5.72 (dd, 1H, H-2,  $J_{1,2} = 1.8$  Hz,  $J_{2,3} = 2.9$  Hz), 5.48 (d, 1H, H-1), 4.76 (t, 2H, CH<sub>2</sub> Bn), 4.66-4.48 (AB, 2H, CH<sub>2</sub> Bn), 4.21-4.10 (AB, 2H, CH<sub>2</sub> Bn), 4.12 (t, 1H, H-4,  $J_{3,4} = J_{4,5} = 10.0$  Hz), 4.10 (m, 1H, H-5), 3.94 (dd, 1H, H-3), 3.89 (m, 1H, H-6), 2.63 (m, 2H, CH<sub>2</sub> SEt), 1.44 (m, 2H, H-7a, H-7b), 1.29 (t, 3H, CH<sub>3</sub> SEt), 0.38, 0.35 (2x s, 6H, 2x CH<sub>3</sub>Si); <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>): δ 165.7 (C(O) Bz), 138.9, 138.6, 138.2, 137.9 (4x Cq Bn, Ph), 133.8-127.6 (CH arom), 130.1 (Cq Bz), 83.0 (C-1), 79.5, 75.0, 73.2, 70.9 (C-2, C-3, C-4, C-5, C-6), 71.7, 70.3 (3x CH<sub>2</sub> Bn), 26.0 (CH<sub>2</sub> SEt), 17.1 (C-7), 15.0 (CH<sub>3</sub> SEt), -1.6, -2.3 (2x CH<sub>3</sub>Si).

Anal. Calcd for C<sub>45</sub>H<sub>50</sub>O<sub>6</sub>SSi (746.31): C, 72.35; H, 6.75; S, 4.29; Si, 3.76. Found: C, 72.35; H, 6.78; S, 4.26; Si, 3.78.

Methyl 3-O-(2-O-benzoyl-3,4,6-tri-O-benzyl-7-deoxy-7-(phenyldimethyl)silane-L-glycero - a-D-manno - heptopyranosyl)-2,4,6,7-tetra-O-benzyl-D-glycero - a-D-manno heptopyranoside (23). A solution of LD-Hepp donor 22 (0.19 g, 0.25 mmol) and DD-Hepp acceptor 8 (0.12 g, 0.21 mmol) in 1,2-dichloroethane (2 mL) was stirred for 30 min under a blanket of nitrogen in the presence of activated molecular sieves (4Å). The mixture was cooled (0 °C) and a solution of NIS (57 mg, 0.25 mmol) in THF (2 mL) and TfOH (4 mg, 25  $\mu$ mol) were subsequently added. After stirring for 15 min, the reaction mixture was quenched with triethylamine (0.5 mL), filtered and diluted with dichloromethane (10 mL). The solution was washed with aq  $Na_2S_2O_3$  (20%, 5 mL), and aq NaHCO<sub>3</sub> (10%, 5 mL), dried (MgSO<sub>4</sub>), filtered and concentrated. The residual oil was extensively purified by silica gel column chromatography (eluent: ethyl acetate/light petroleum, 1/9, v/v) and gel filtration (LH-20: eluent: methanol/dichloromethane, 1/2, v/v) to furnish pure  $\alpha$ -linked heptosyl disaccharide 23 (0.20 g, 0.16 mmol, 76%); Rf 0.45 (System D);  $[\alpha]_{D}$  +21.3° (c 1.0); ESI-MS:  $[M+NH_{4}]^{+}$  1288; <sup>1</sup>H NMR (CDCl<sub>3</sub>, 300 MHz, HH-COSY):  $\delta$  7.95-7.04 (m, 45H, CH arom), 5.78 (t, 1H, H-2' J<sub>1.2</sub> = J<sub>2.3</sub> = 2.1 Hz), 4.45 (d, 1H, H-1'), 4.86-4.45 (m, 12H, 6x CH<sub>2</sub> Bn), 4.69 (d, 1H, H-1,  $J_{1,2} = 1.9$  Hz), 4.35-4.17

(AB, 2H, CH<sub>2</sub> Bn, dd, 1H, H-3,  $J_{2,3} = 2.9$  Hz,  $J_{3,4} = 10.3$  Hz), 4.14-4.04 (m, 4H, H-4, H-3', H-4', H-6'), 3.98 (ddd, 1H, H-6,  $J_{5,6} = 4.2$  Hz,  $J_{6,7a} = 7.8$  Hz), 4.82 (dd, 1H, H-5,  $J_{4,5} = 10.3$  Hz, m, 1H, H-7a), 3.73 (dd, 1H, H-7b,  $J_{6,7b} = 6.7$  Hz,  $J_{7a,7b} = 10.4$  Hz), 3.62 (dd, 1H, H-2), 3.56 (bd, 1H, H-5'), 3.48 (s, 3H, OCH<sub>3</sub>), 1.53 (dd, 1H, H-7a',  $J_{6,7a} = 7.2$  Hz,  $J_{7a,7b} = 15.4$  Hz), 1.10 (dd, 1H, H-7b',  $J_{6,7b} = 6.1$  Hz), 0.27, 0.23 (2x s, 6H, 2x CH<sub>3</sub>Si); <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>):  $\delta$  165.2 (C(O) Bz), 138.7-138.3 (8x Cq Bn, Ph), 129.6 (Cq Bz), 133.6-127.0 (CH arom), 98.6, 98.5 (C-1, C-1',  $J_{C-1',H-1'} = 175.8$  Hz), 78.3, 77.9, 76.9, 75.7, 75.5, 74.7, 72.5, 68.4 (C-2, C-3, C-4, C-5, C-6, C-2', C-3', C-4', C-5', C-6'), 77.6, 77.1, 75.0, 73.6, 72.7, 70.6 (7x CH<sub>2</sub> Bn), 69.6 (C-7), 54.5 (OCH<sub>3</sub>), 17.4 (C-7'), -2.5, -2.7 (2x CH<sub>3</sub>Si).

Anal. Calcd for C<sub>79</sub>H<sub>84</sub>O<sub>13</sub>Si (1268.57): C, 74.74; H, 6.67; Si, 2.21. Found: C, 74.72; H, 6.69; Si, 2.25.

Methyl 3 - O- (2- O-benzoyl-3,4,6-tri-O-benzyl-L-glycero - a-D-manno-heptopyranosyl)-2,4,6,7-tetra-O-benzyl-D-glycero- $\alpha$ -D-manno-heptopyranoside (24). A mixture of NaOAc (0.52 g, 6.3 mmol) and acetic acid was heated until all NaOAc was dissolved. The solution was added to phenylsilane containing disaccharide 23 (0.67 g, 0.53 mmol), KBr (75 µg, 0.64 mmol) was added and the mixture was cooled to 10 °C. Subsequently, peracetic acid (2.6 mL, 30% in acetic acid) was added dropwise under the exclusion of light, during which addition, gas was liberated. After stirring for 3 h at room temperature, TLC analysis (System E) showed complete conversion of compound 24 in a more polar product. The mixture was diluted with ethyl acetate (10 mL) and poured into a cooled (0 °C) solution of  $Na_2S_2O_3$  (5 mL, 15%). After separation of the layers, the organic phase was washed with aq NaHCO<sub>3</sub> (10%, 10 mL) and water (10 mL), dried (MgSO<sub>4</sub>), filtered and concentrated under reduced pressure. The residue was applied onto a silica gel column. Elution was effected with ethyl acetate/light petroleum (1/3 to 1/1, v/v). Concentration of the appropriate fractions afforded dimer 24 as a colorless oil (0.50 g, 0.44 mmol, 85%); Rf 0.37; ESI-MS: [M+Na]<sup>+</sup> 1174; <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 8.02-7.06 (m, 40H, H arom), 5.31 (t, 1H, H-2',  $J_{1,2} = J_{2,3} = 2.0$  Hz), 5.39 (d, 1H, H-1'), 4.96-4.41 (m, 14H, 7x AB CH, Bn, s, 1H, H-1), 4.18-3.73 (m, 13H, H-2, H-3, H-4, H-5, H-6, H-7a, H-7b, H-3', H-4', H-5', H-6', H-7a', H-7b'), 3.34 (s, 3H, OCH<sub>3</sub>).  ${}^{13}C{}^{1}H{}$  NMR (CDCl<sub>3</sub>):  $\delta$ 165.3 (C(O) Bz), 138.7-137.5 (7x Cq Bn), 129.7 (Cq Bz), 133.0-127.5 (CH arom), 98.8 (C-1, C-1'), 78.6, 78.0, 77.3, 76.1, 75.7, 74.8, 73.9, 73.2, 71.0, 68.5 (C-2, C-3, C-4, C-5, C-6, C-2', C-3', C-4', C-5', C-6'), 77.1, 74.8, 74.6, 73.3, 72.8, 72.4, 71.5 (7x CH<sub>2</sub>Bn), 70.5 (C-7), 60.0 (C-7'), 54.8 (OCH<sub>3</sub>).

Anal. Calcd for C<sub>71</sub>H<sub>74</sub>O<sub>14</sub> (1150.36): C, 74.07; H, 6.48. Found: C, 74.12; H, 6.46. Methyl 3-O-(2-O-benzoyl-3,4,6-tri-O-benzyl-7-O-benzyloxymethyl-L-glycero-α-D-manno-heptopyranosyl)-2,4,6,7-tetra-O-benzyl-D-glycero-α-D-manno-heptopyranoside (25). To a solution of disaccharide 24 (0.69 g, 0.61 mmol) in acetonitrile (5 mL) was added N.N-diisopropylethylamine (0.4 mL, 2.3 mmol). Benzyloxymethyl chloride (0.16 mL, 0.76 mmol) was added dropwise and the mixture was stirred for 16 h, after which TLC analysis (System A) showed almost complete consumption of starting material. The reaction mixture was quenched with methanol (1 mL) and concentrated in vacuo. The residual oil was diluted with diethyl ether (15 mL), washed with aq  $KH_2PO_4$ (1 M, 3x 10 mL) and aq NaHCO<sub>3</sub> (10%, 10 mL), dried (MgSO<sub>4</sub>), filtered and concentrated. Purification was accomplished by silica gel column chromatography (eluent: ethyl acetate/light petroleum, 1/9 to 1/1, v/v) and gel-filtration (eluent: methanol/dichloromethane, 1/2, v/v) to yield pure 25 as a colorless oil (0.63 g, 0.50 mmol, 84%); Rf 0.76; ESI-MS: [M+Na]<sup>+</sup> 1294; <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 8.00-7.06 (m, 45H, CH arom), 5.79 (t, 1H, H-2', J<sub>1,2</sub> = J<sub>2,3</sub> = 1.8 Hz), 5.39 (bs, 1H, H-1'), 4.97-4.33 (m, 19H, 7x CH<sub>2</sub> Bn, CH<sub>2</sub> BOM, OCH<sub>2</sub>O BOM, H-1), 4.13-3.68 (m, 13H, H-2, H-3, H-4, H-5, H-6, H-7a, H-7b, H-3', H-4', H-5', H-6', H-7a', H-7b'), 3.22 (s, 3H, OCH<sub>3</sub>); <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>): δ 165.4 (C(O) Bz), 139.0-137.8 (8x Cq Bn, BOM), 130.0 (Cq Bz), 133.2-127.7 (CH arom), 99.5, 99.0 (C-1, C-1'), 95.1 (OCH<sub>2</sub>O BOM), 78.6, 78.3, 77.3, 76.9, 76.0, 75.2, 74.1, 71.9, 68.8 (C-2, C-3, C-4, C-5, C-6, C-2', C-3', C-4', C-5', C-6'), 77.5, 74.8, 73.4, 72.8, 72.5, 71.6, 70.8, 69.6 (7x CH<sub>2</sub> Bn, CH<sub>2</sub> BOM, C-7), 66.7 (C-7'), 54.6 (OCH<sub>3</sub>).

Anal. Calcd for C<sub>79</sub>H<sub>82</sub>O<sub>15</sub> (1270.56): C, 74.63; H, 6.50. Found: C, 74.67; H, 6.46.

3-O-(3,4,6-tri-O-benzyl-7-O-benzyloxymethyl-L-glycero-α-D-manno-Methyl heptopyranosyl)-2,4,6,7-tetra-O-benzyl-D-glycero-α-D-manno-heptopyranoside (26). Fully protected disaccharide 25 (0.63 g, 0.50 mmol) was debenzoylated in the same way as described for the deacetylation of ethyl 2,3,4,6-tetra-O-acetyl-1-thio-o-Dmannopyranoside ( $\rightarrow$  12). The crude product was purified by silica gel column chromatography (eluent: ethyl acetate/light petroleum, 1/9, v/v) to afford 26 as an oil (0.54 g, 0.47 mmol, 94%); Rf 0.22 (System A); ESI-MS: [M+Na]<sup>+</sup> 1190; <sup>1</sup>H NMR  $(CDCl_3, 300 \text{ MHz}, \text{HH-COSY})$ :  $\delta$  7.35-7.14 (m, 40H, CH arom), 5.32 (d, 1H, H-1', J<sub>1,2</sub> = 1.8 Hz), 4.89-4.30 (m, 18H, 7x CH<sub>2</sub> Bn, CH<sub>2</sub> BOM, OCH<sub>2</sub>O BOM), 4.66 (d, 1H, H-1,  $J_{1,2} = 1.2$  Hz), 4.13 (dd, 1H, H-3,  $J_{2,3} = 2.8$  Hz,  $J_{3,4} = 9.4$  Hz), 4.05 (t, 1H, H-4,  $J_{4,5} = 8.7$ Hz), 3.99-3.89 (m, 5H, H-5, H-7a, H-2', H-4', H-7a'), 3.87-3.79 (m, 3H, H-5, H-7b, H-6'), 3.76-3.73 (m, 3H, H-2, H-6, H-7b'), 3.64 (m, 1H, H-3'), 3.23 (s, 3H, OCH<sub>3</sub>); <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>): δ 139.3-138.0 (8x Cq Bn, BOM), 101.3 (C-1'), 99.1 (C-1), 95.1 (OCH<sub>2</sub>O BOM), 80.6, 78.6, 77.5, 77.1, 76.2, 75.1, 73.9, 71.7, 68.5 (C-2, C-3, C-4, C-5, C-6, C-2', C-3', C-4', C-5', C-6'), 74.9, 74.6, 73.6, 73.5, 72.9, 72.7, 72.6, 71.9, 71.0, 69.9, 69.6 (7x CH<sub>2</sub> Bn, CH<sub>2</sub> BOM), 66.8, 66.0 (C-7, C-7'), 54.8 (OCH<sub>3</sub>).

Anal. Calcd for C<sub>72</sub>H<sub>78</sub>O<sub>14</sub> (1166.54): C, 74.08; H, 6.73. Found: C, 74.05; H, 6.78.

**Ethyl 6-***O***-benzoyl-2,3,4-tri-***O***-benzyl-β-D-glucopyranoside (27). Benzoylation of known<sup>18</sup> ethyl 2,3,4-tri-***O***-benzyl-β-D-glucopyranoside (8.5 g, 15.3 mmol) was accomplished as described for LD-Hep***p* **derivative <b>21**. Purification by silica gel column chromatography (eluent: diethyl ether/light petroleum, 1/3, v/v) and concentration of the appropriate fractions yielded ethyl 1-thio-β-D-glucopyranoside **27** (8.3 g, 13.8 mmol, 90%); Rf 0.79 (System B);  $[\alpha]_D$  -26.8° (*c* 1.0); <sup>1</sup>H NMR (CDCl<sub>3</sub>): δ 8.05-7.25 (m, 20H, CH arom), 4.99-4.44 (m, 7H, 3x CH<sub>2</sub> Bn, H-6a), 4.86 (d, 1H, H-1, J<sub>1,2</sub> = 5.8 Hz), 4.41 (dd, 1H, H-6b, J<sub>5,6b</sub> = 3.6 Hz, J<sub>6a,6b</sub> = 10.9 Hz), 3.78-3.63 (m, 3H, H-2, H-4, H-5), 3.44 (dd, 1H, H-3, J<sub>2,3</sub> = 8.4 Hz, J<sub>3,4</sub> = 10.0 Hz), 2.67 (m, 2H, CH<sub>2</sub> SEt), 1.24 (t, 3H, CH<sub>3</sub> SEt); <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>): δ 165.8 (C(O) Bz), 137.5, 137.4, 137.2 (3x Cq Bn), 132.7-127.5 (CH arom), 86.3 (C-1), 84.7, 81.4, 77.5, 76.7 (C-2, C-3, C-4, C-5), 75.6, 75.3, 74.8 (3x CH<sub>2</sub> Bn), 63.5 (C-6), 24.7 (CH<sub>2</sub> SEt), 14.8 (CH<sub>3</sub> SEt).

Anal. Calcd. for C<sub>71</sub>H<sub>74</sub>O<sub>14</sub> (1268.57): C, 74.07; H, 6.48. Found: C, 74.03; H, 6.52. Methyl 3 -O-(2-O-{6-O-benzoyl-2,3,4-tri-O-benzyl-α-D-glucopyranosyl}-3,4,6tri-O-benzyl-7-O-benzyloxymethyl-L-glycero-a-D-manno-heptopyranosyl)-2,4,6,7-tetra-O-benzyl-D-glycero- $\alpha$ -D-manno-heptopyranoside (28). To a stirred mixture of ethyl 1-thio-β-D-glucoside donor 27 (72 mg, 0.12 mmol), heptose disaccharide acceptor 26 (0.12 g, 0.10 mmol), and activated molecular sieves (4Å) in 1,2-dichlorethane/diethyl ether (1/5, v/v, 2 mL) was added IDCT (0.11 g, 0.22 mmol). After stirring for 2 h under a blanket of nitrogen, TLC analysis showed almost complete consumption of both donor and acceptor. The reaction mixture was filtered, diluted with dichloromethane (10 mL), washed with aq Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub> (20%, 5 mL), and aq NaHCO<sub>3</sub> (10%, 5 mL). The combined organic layers were dried (MgSO<sub>4</sub>), filtered and concentrated. Purification by silica gel column chromatography (eluent: diethyl ether/light petroleum, 1/2 to 1/1, v/v) followed by gel filtration (eluent: methanol/dichloromethane, 2/1, v/v) afforded pure  $\alpha$ -linked trisaccharide 28 (0.12 g, 73  $\mu$  mol, 73%) as the only product; Rf 0.70 (System A);  $[\alpha]_D$ +11.9° (c 0.5); ESI-MS:  $[M+Na]^+$  1728; <sup>13</sup>C{<sup>1</sup>H} NMR (CDCl<sub>3</sub>):  $\delta$  165.8 (C(O) Bz), 139.0-137.5 (11x Cq Bn, BOM), 130.0 (Cq Bz), 132.7-125.3 (CH arom), 100.3 (C-1'), 98.6 (C-1), 96.7 (C-1", J<sub>C-1",H-1"</sub> = 168.5 Hz), 94.6 (OCH<sub>2</sub>O BOM), 81.2, 80.0, 78.3,

77.9, 77.3, 77.1, 75.4, 74.7, 74.2, 72.3, 69.1 (C-2, C-3, C-4, C-5, C-6, C-2', C-3', C-4', C-5', C-6', C-2", C-3", C-4", C-5"), 75.5, 74.8, 74.1, 73.0, 72.4, 72.1, 71.9, 71.7, 70.6 (11x CH<sub>2</sub> Bn, BOM), 69.2 (C-7), 66.4 (C-7'), 62.8 (C-6"), 54.4 (OCH<sub>3</sub>).

Anal. Calcd for  $C_{106}H_{110}O_{20}$  (1702.76): C, 74.72 H, 6.51. Found: C, 74.76; H, 6.52.

 $Methyl \ 3-O-(2-O-\{2,3,4-tri-O-benzyl-\alpha-D-glucopyranosyl\}-3,4,6-tri-O-benzyl-7-O-benzyloxymethyl-L-glycero-\alpha-D-manno-heptopyranosyl)-2,4,6,7-tetra-O-benzyl-D-D-benzyl-D-benzy$ 

*glycero*-α-D-*manno*-heptopyranoside (29). Trimer 28 (0.24 g, 0.14 mmol) was debenzoylated as described for the deacetylation of ethyl 2,3,4,6-tetra-*O*-acetyl-1-thio-α-D-mannopyranoside ( $\rightarrow$  12). Purification of the crude product by silica gel column chromatography (eluent: diethyl ether/light petroleum, 1/1, v/v) gave trisaccharide 29 as an oil (0.15 g, 93 mmol, 67%); Rf 0.19 (System A); ESI-MS: [M+Na]<sup>+</sup> 1623; <sup>13</sup>C NMR (CDCl<sub>3</sub>): δ 139.0-137.1 (11x Cq Bn, BOM), 128.2-126.5 (CH arom), 100.3 (C-1'), 98.7 (C-1), 96.9 (C-1"), 94.6 (OCH<sub>2</sub>O BOM), 81.2, 80.0, 79.9, 78.2, 77.4, 75.4, 74.5, 74.4, 74.2, 72.2, 71.3 (C-2, C-3, C-4, C-5, C-6, C-2', C-3', C-4', C-5', C-6', C-2", C-3", C-4", C-5"), 75.3, 74.8, 74.1, 73.9, 73.1, 72.4, 72.2, 71.7, 71.6, 70.7 (11x CH<sub>2</sub> Bn, BOM), 69.3 (C-7), 66.2 (C-7'), 61.4 (C-6"), 54.5 (OCH<sub>3</sub>).

Anal. Calcd for C<sub>99</sub>H<sub>106</sub>O<sub>19</sub> (1598.73): C, 74.32 H, 6.68. Found: C, 74.34; H, 6.64.

Methyl 3 -O-(2-O-{a-D-glucopyranosyluronic acid}-L-glycero-a-D-mannoheptopyranosyl)-D-glycero - $\alpha$ -D-manno -heptopyranoside (2). Swern oxidation of trisaccharide 29 (73 mg, 45  $\mu$ mol) was performed as described for the oxidation of methyl 4-*O*-benzyl-2,3-*O*-isopropylidene- $\alpha$ -D-mannopyranoside ( $\rightarrow$  3). To a suspension of the crude aldehyde in t-butyl alcohol (0.75 mL) was added water (0.75 mL), NaH<sub>2</sub>PO<sub>4</sub> (38 mg), 2-methyl-2-butene (0.1 mL), and NaClO<sub>2</sub> (38 mg, 0.32 mmol). After stirring for 16 h, the mixture was diluted with ethyl acetate (5 mL). The organic phase was washed with water (3x 3 mL), dried (MgSO<sub>4</sub>), filtered and concentrated under reduced pressure. The residual oil was diluted with ethanol (5 mL) and dichloromethane (5 mL) and concentrated again to yield uronic acid-containing trisaccharide 30. Crude uronic acidcontaining trimer 30 was dissolved in t-butyl alcohol/ $H_2O(1/1, v/v)$  and acetic acid (2 drops) was added. Subsequently, palladium on charcoal (0.3 g, 10%) was added, the solution was degassed and hydrogen gas was bubbled through. After stirring for 4 h, the reaction mixture was filtered and the filtrate was concentrated in vacuo. Extensive purification of crude deblocked target trimer 2 was accomplished by gel filtration using Fractogel HW-40 (S, Omnilabo, eluent: 0.15 M triethylammonium carbonate/10% methanol in H<sub>2</sub>O). Ion-exchange (Dowex 50Wx4, Na<sup>+</sup>-form) and lyophilization afforded pure target trisaccharide 2 (18 mg, 30  $\mu$ mol) as a white fluffy solid; [ $\alpha$ ]<sub>D</sub> +23.1° (H<sub>2</sub>O, c 0.3); ESI-MS: [M + Na]<sup>+</sup> 615; <sup>1</sup>H NMR (D<sub>2</sub>O, 300 MHz, HH-COSY): δ 5.39 (d, 1H, H-1',  $J_{1,2} = 1.6 \text{ Hz}$ ), 5.13 (d, 1H, H-1",  $J_{1,2} = 3.8 \text{ Hz}$ ), 4.71 (d, 1H, H-1,  $J_{1,2} = 1.8 \text{ Hz}$ ), 4.12 (d, 1H, H-5", J<sub>4.5</sub> = 10.2 Hz), 4.09-3.97 (m, 6H, H-2, H-3, H-4, H-2'. H-3', H-4'), 3.76 (t, 1H, H-3"), 3.85-3.62 (m, 8H, H-5, H-6, H-7a, H-7b, H-5', H-6', H-7a', H-7b'), 3.58 (dd, 1H, H-2",  $J_{2,3} = 9.8$  Hz), 3.47 (dd, 1H, H-4",  $J_{3,4} = 9.1$  Hz), 3.40 (s, 3H, OCH<sub>3</sub>); <sup>13</sup>C{<sup>1</sup>H} NMR (D<sub>2</sub>O, 75 MHz, CH-COSY): δ 177.4 (C(O) GlcA), 101.5 (C-1), 101.4 (C-1'), 101.1 (C-1"), 73.7 (C-3"), 73.6 (C-5"), 72.8 (C-4"), 72.4 (C-2"), 80.1, 78.9, 73.5, 72.5, 72.3,

71.3, 70.2, 69.8, 67.5, 67.1 (C-2, C-3, C-4, C-5, C-6, C-2', C-3', C-4', C-5', C-6'), 63.4, 62.4 (C-7, C-7'), 55.5 (OCH<sub>3</sub>).

Anal. Calcd for C<sub>21</sub>H<sub>36</sub>O<sub>19</sub> (592.19): C, 42.57; H, 6.12. Found: C, 42.54; H, 6.15.

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